

Alemlube

OWNER'S TECHNICAL MANUAL

Trigger Action Grease Gun

Description

Model 660A is a trigger action 450g grease gun capable of delivering up to 1.00g of grease per stroke. It comes standard with a 30cm flexible extension & a 4 jaw coupler for those difficult to get at lubrication points. The 660A has a 600g capacity when using bulk grease & features a slip-type pressure/volume adjustment which changes the gun from high pressure to high volume.

Specifications

Uses	450g Grease Cartridges, Suction loading, Bulk loader pump from bulk grease drum
Delivery	0.64g per stroke (high pressure setting) / 1.0g per stroke (high volume setting)

Operating instructions

There are two ways to fill the gun with grease:

A) 450g Grease Cartridge:

Unscrew the grease barrel from the gun and insert the 450g grease cartridge by holding the barrel assembly & pulling therod back. Remove cap from the grease cartridge, insert the cartridge into the barrel & then rescrew the barrel assembly back onto the gun so that the cartridge sits well against the follower cup. Once in position, press the clamp down & push the rod firmly back into the barrel.

Important To Note:

When using the gun with a cartridge, the follower cup must be folded back. The gun is supplied standard with the follower cup in this position.

B) Bulk Grease Loading:

Unscrew the grease barrel from the gun head & insert the barrel into the bulk grease. Suck the grease up into the barrel by pulling the rod all the way back. When barrel is full with grease, rescrew the barrel assembly back onto the gun head so that the follower sits well against the grease. Press the clamp down & push the rod firmly back into the barrel.

Important To Note:

When using the gun with bulk grease, the follower cup must be folded forward. To do this, take the follower cup and rod assembly out of the barrel, fold the follower cup forward and reassemble the barrel assembly.

Maintenance

Cleaning: always keep the follower cup free of impurities. Your grease should be clear of any foreign particles, dirt etc and the gun should be checked and cleaned regularly.

Trouble Shooting Air pockets in grease:

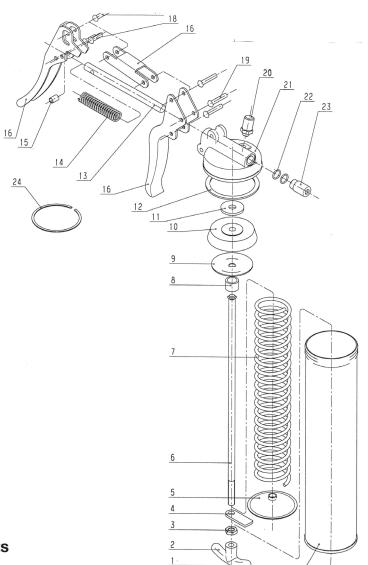
If the gun is pumped but no grease appears from the coupler: Depress the air bleeder valve on the head and pump a few strokes. Unscrew the barrel assembly from the gun head with two or three turns and then push on the plunger rod. With the follower cup engaged, the follower cup will move further down into the barrel venting any trapped air out through the thread connections between the barrel and head. Unscrew the flex extension as well.







Parts And Drawing Breakdown For The 660A



Ordering Spare Parts

Parts List - Part No. 660A

ITEM	PART NO	DESCRIPTION	QTY
1	660A-1	Barrel	1
2	660A-2	T-grip handle	1
3	660A-3	Hex nut	1
4	660A-4	Arrester clamp	1
5	660A-5	Barrel cover	1
6	660A-6	Draw rod	1
7	660A-7	Spring	1
8	660A-8	Distance holder	1
9	660A-9	Forming disc	1
10	660A-10	Follower cup	1
11	660A-11	Washer	1
12	660A-12	Ring	1
*13	660A-13	Piston	1
*14	660A-14	Spring	1
*15	660A-15	Spacer tube	1
*16	660A-16	3 piece lever assembly	1
*17	660A-17	Rivets	1
*18	660A-18	Rivets	2
*19	660A-19	Rivets	3
*20	660A-20	Filler nipple	1
*21	660A-21	Grease gun head	1
*22	660A-22	Oring	2
*23	660A-23	Outlet	1
Items 13-23	660A-HA	Head Assembly Complete	1

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